

Department		Manufacturer	Type	Axes/Traveling distance (mm)		
				X	Y	Z
Sheet metal working	4 kW flat bed laser (stainless steel 16, steel 20, aluminium 10 mm)	Trumpf	TRU 3040	4,000	2,000	150
	Edging press	Trumpf	TruBend 5230	4,000		
	Edging press	Trumpf	TruBend 5050	1,250		
Turning	Cycle lathe	GITAL	GA-400	400		1,000
	Cycle lathe	GEMINIS	GHT - 5 - 1000	1,000		2,000
	Turning revolver lathe	DMG	NEF 400	385		800
	Turning revolver lathe	DMG	NEF 600	600		1,250
	Turning revolver lathe	DMG	CTX 500	500		500
	Turning revolver lathe, driven tool and y axis + counter-spindle	SPINNER	TC - 77 SMCY	400		600
Milling	Portal milling machine	ZAYER	KPCU 5000-AR	5,000	3,250	1,100
	Bed mill	ZAYER	KF30 - 4000	3,800	1,500	1,500
	Machining centre	MAZAK	VTC - 30C	1,600	760	720
	Machining centre 14-tool mag.	Brother	TC - S2A	430	400	250
	Machining centre 27-tool mag.	Brother	TC - 22B	700	450	410
	Machining centre 26-tool mag.	Brother	TC - 22A	520	420	250
	Machining centre 26-tool mag. + moving table	Brother	TC - 32A	450	420	250
	Machining centre 30-tool mag.	YCM	MV106A	1,120	600	600
	CNC machine tool	MAHO	MH - 600	600	400	300
	Machining centre, 5 axes	Hermle	600	600	400	400
Machining centre, 5 axes + rotary table	Hermle	1000	800	550	500	
Stainless steel welding	8 welding stations for TIG and MAG on precision welding tables					
Standard steel welding	8 welding stations for TIG and MAG on precision welding tables					
Orbital welding	1 welding station	ARC Maschines Inc. 207A				
Glass bead blasting	Glass bed system specially for stainless steel	KIESS		4,000	3,500	5,000
Standard blasting	Blasting system for standard steel	KIESS		4,000	3,500	5,000
Ultra sonic cleaning	Multi-chamber cleaning bath with additional drying			600	400	300
Cleaning chamber	High-pressure cleaner (hot steam and cold water)			4,000	3,500	5,000
Powder coating	Washing machine			1,200	1,900	2,300
	Oven			1,000	1,500	3,000
Vacuum leak detection	Leak detector with prepump and LEYBOLD UL-200 leak detector					
Assembly stations	approx. 1,500 qm					

EDIS produces with about 110 employees on a total area of 10,000 m²:

Production hall I: 3,000 m²,
 Production hall II: 3,000 m²,
 Production hall III: 4,000 m²